

Date: Thursday, 7/3/2008 3:33:19 PM  
 User: Kim Johnston

## Process Sheet

3

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: DUAL DISSABLING KIT MEDIUM BELL		
Job Number	: 40229			Part Number	: D412738011		
Estimate Number	: 12327			Drawing Number	: N/A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 7/3/2008	S.O. No.	:	Drawing Revision	: N/A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: MACHINED PARTS	Due Date	: 7/30/2008 Qty: 2 Um: Each		
Previous Run	: 40170						
Written By	:						
Checked & Approved By	: <i>08.07.04</i>						
Comment	: Est Rev:D Removed Manufacturing 06-03-06 JLM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL  
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-738-011 CHG002 <i>So8/08/08</i>
2.0	PACKAGING 1	PACKAGING RESOURCE #1  
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit
3.0	D3368041	Tail Rotor Pedal Disabling Kit  
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pedal Lock Assembly <i>40190 x2</i> <i>AS 08/08/08 (x2)</i>
4.0	D3393041	Battery Lock Assembly  
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Battery Lock Assembly <i>37148(1)34431(0)</i> <i>AS 08/08/08 (2)</i>
5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS  
		Comment: INSPECT 100% KITS FOR COMPLETENESS <i>So8/08/08 (2)</i>
6.0	PACKAGING 1	PACKAGING RESOURCE #1  
		Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-738-011 Location: _____ PPP Rev: <i>Rev A</i> <i>AS 08/08/08 (2)</i> Ensure that keys are attached to D3368-041 and D3393-041

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 7/3/2008 3:33:19 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services Drawing Name: DUAL DISSABLING KIT MEDIUM BELL

Job Number: 40229 Part Number: D412738011

Job Number:



Seq. #:	Machine Or Operation:	Description :
	D3368-041 Key Numbers	D3393-041 Key Numbers
	<u>B60190</u> = <u>C346A</u>	<u>B37148</u> = <u>C420A</u>
	<u>B40190</u> = <u>C420A</u>	<u>B34431</u> = <u>C420A</u>

7.0 QC21

FINAL INSPECTION/W/O RELEASE



(2)

Comment: FINAL INSPECTION/W/O RELEASE

10010811

Job Completion



MF 08-08-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 08/08/2008 11:21:24 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	CU-DAR001 Dart Helicopters Services			<b>Drawing Name</b>	DUAL DISSABLING KIT MEDIUM BELL		
<b>Job Number</b>	40229			<b>Part Number</b>	D412738011		
<b>Estimate Number</b>	12327			<b>Drawing Number</b>	N/A		
<b>P.O. Number</b>				<b>Project Number</b>	N/A		
<b>This Issue</b>	08/08/2008	<b>S.O. No.</b>	:	<b>Drawing Revision</b>	N/A		
<b>Prsht Rev.</b>	NC			<b>Material</b>	:		
<b>First Issue</b>	03/07/2008	<b>Type</b>	MACHINED PARTS.	<b>Due Date</b>	30/07/2008	<b>Qty:</b>	2
<b>Previous Run</b>	40170			<b>Um:</b>	Each		
<b>Written By</b>							
<b>Checked &amp; Approved By</b>							
<b>Comment</b>	Est Rev:D Removed Manufacturing 06-03-06 JLM						

## Additional Product

**REFERENCE ONLY**

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
<b>Comment:</b> DOCUMENT CONTROL <i>JUL08-8-08</i> Photocopy bluefile and create labels per PPP D412-738-011 CHG002		
<b>Comment:</b> PACKAGING RESOURCE #1 Pick Packing Kit		
2.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pedal Lock Assembly		

Job Completion

